



Tube Fabricating Equipment Weights		Tube Fabricating Equipment Weights		Tube Fabricating Equipment Weights	
Part No.	Approx. Ship Weight (lbs.)	Part No.	Approx. Ship Weight (lbs.)	Part No.	Approx. Ship Weight (lbs.)
<b>Vise Block with Flaring Pin</b>		<b>Ferulset Tools (Ferulok Pre-Set Tool)</b>		<b>Straight Thread Taps and Counterbores (Cont'd)</b>	
4-2866	2	560576	0.5	Y-34730	0.5
5-2866	2	560577	0.5	Y-34731	0.5
6-2866	3	560578	0.5	Y-34732	0.5
8-2866	3.5	560579	0.5	Y-34733	0.75
10-2866	4	560580	0.5	Y-34734	1
12-2866	12	560581	0.5	Y-34735	1
14-2866	15	560582	0.5	Y-34736	1.5
16-2866	18	560583	0.5	Y-34737	1.5
20-2866	18	560584	0.5	Y-34738	1.75
24-2866	20	560585	0.5	Y-34739	2
<b>Combination Flaring Tool</b>		560586	0.5	Y-34740	2
210A	3	560587	1	Y-34741	2.5
<b>Rolo-Flare Tool</b>		560589	1	Y-34743	2.5
945 TH	4	<b>Hyferset (Ferulok Pre-Set Tool)</b>		<b>Par-Lok Wrenches</b>	
212FB	4	611011A	35	860062-Kit	4.5
<b>Hydra-Tool</b>		<b>Hyferset Accessories</b>		860062-Kit 2	28
710400B	62	900086	10	860063-Kit	4
720370B-3	85	910004	2	<b>Tube Cutters</b>	
<b>Accessories (Hydra-Tool)</b>		651085	15	218B	1
900044	1	<b>Hyferset and Tooling</b>		1232	3
910004	1.5	611049C	53	<b>Parker Tru-Kut Sawing Vise</b>	
720377	16	680370-4	3.5	710439	9
710416	4	720105-4	0.5	974250	198
710412	3	680370-6	3	<b>Deburring Tools</b>	
710419	2	720105-6	0.5	226A	1
710411	2	680370-8	3	972125	90
710424-1	4	720105-8	0.5	<b>Hand Tube Benders</b>	
710424-2	4	680370-10	2.5	2-2829S	2
710417-4	2	720105-10	0.5	3-2829S	2
710417-5	2	680370-12	2.5	4-2829S	2.5
710417-6	2	720105-12	0.5	5-2829S	2.5
710417-8	2	680370-14	2.5	6-2829S	3
710417-10	2	720105-14	0.5	8-2829S	3
710417-12	2	680370-16	1.5	10-2829	8
710417-14	2	720105-16	1	12-2829	15
710417-16	2	680370-20	2	14-2829	15
710417-20	2	720105-20	1	16-2829	16
710417-24	2	680370-24	1.5	4-2829AH	1.2
710417-32	2	720105-24	1	6-2829AH	3.7
<b>Power Source (Pumps)</b>		680370-32	1.5	8-2829AH	7.6
900085	30	720105-32	1	<b>Exactol Tube Benders (412, 420 &amp; 424)</b>	
900086	10	<b>Straight Thread Taps and Counterbores</b>		560569 (412)	18.5
<b>Flaring Dies - Metric (Hydra-Tool)</b>		7/16-20 UNF-2B	1	550570	5
770106-6	2	9/16-18 UNF-2B	1	550572	25.5
770106-8	2	3/4-16 UNF-2B	1	621044 (420)	68
770106-10	2	7/8-14 UNF-2B	1.5	631156	10
770106-12	2	1 1/16-12 UN-2B	1.75	890127 (424)	73
770106-16	2	1 3/16-12 UN-2B	2	412 Kit	42
770106-18	2	1 5/16-12 UN-2B	2	424 Kit	—
770106-20	2	1 5/8-12 UN-2B	2.5	<b>Slide Blocks (412, 420 &amp; 424)</b>	
770106-25	2	1 7/8-12 UN-2B	2.5	550585	3.5
770106-30	2	2 1/2-12 UN-2B	3	621045	5
770106-32	2			870150	5
<b>Hydra-Tool</b>					
<b>Ferulok Pre-Set Tooling</b>					
770101	5				
770102	3				

(Continued on next page)

Table N9 — Tube Fabricating Equipment Weight Chart

Dimensions and pressures for reference only, subject to change.